

General Synthesis of Racemic Me₂Si-Bridged Bis(indenyl) Zirconocene Complexes

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Chiral racemic *ansa*-zirconocene complexes can be activated by MAO or other cocatalysts to generate excellent catalysts for isotactic α -olefin polymerization and other stereoselective reactions.¹ Racemic SiMe₂-bridged bis(indenyl) zirconocenes that contain methyl and aryl substituents at the indenyl 2 and 4 positions, respectively, are among the best metallocene catalysts for the production of high molecular weight, isotactic poly(α -olefins).² *ansa*-Zirconocenes are normally synthesized by salt-elimination reactions between *ansa*-bis(indenyl) dianion reagents and ZrX₄ or Zr-X₄L₂ compounds. However, the factors that control chemoselectivity (i.e. metallocene vs dinuclear products) and diastereoselectivity (i.e. *rac/meso* selectivity) in these reactions are not well understood, and extensive screening studies of reagents, counterions, solvents, use of added ligands, and reaction conditions are required for each case to optimize yields.³ Amine elimination reactions of *ansa*-bis(indenes) and Zr(NR₂)₄ compounds provide efficient routes to simple *ansa*-zirconocenes, but this approach is not successful for sterically crowded cases.⁴ Here we report a general, high-yield synthesis of *rac*-SiMe₂-bridged bis(indenyl) zirconocenes that exploits the conformational properties of a simple chelating diamide complex to control diastereoselectivity.

The chelated propylene–diamide complex Zr{PhN(CH₂)₃NPh}-Cl₂(THF)₂ (**1**) can be prepared by two methods as shown in Scheme 1. The reaction of ZrCl₄ and 2 equiv of Li₂[PhN(CH₂)₃NPh] in toluene affords Zr{PhN(CH₂)₃NPh}₂ as a yellow solid in 73% isolated yield. The reaction of ZrCl₄ and Zr{PhN(CH₂)₃NPh}₂ in THF/Et₂O (1:1 by volume) yields **1** as a yellow solid quantitatively.⁵ Alternatively, **1** can be prepared directly by the reaction of ZrCl₄ with 1 equiv of Li₂[PhN(CH₂)₃NPh] in THF/Et₂O in 81% isolated yield.

A view of the molecular structure of **1** which highlights the conformation of the chelate ring is shown Figure 1.⁶ Compound

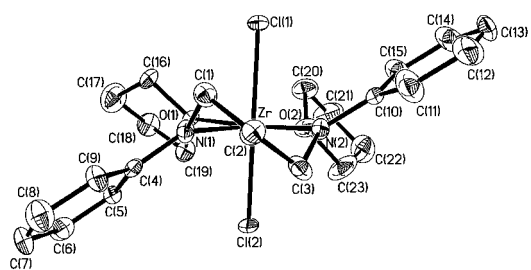
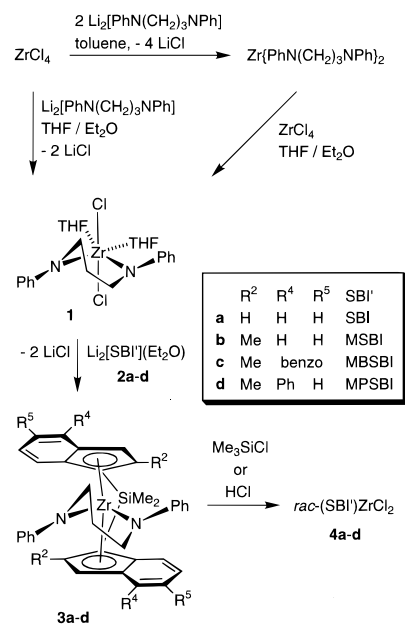


Figure 1. Molecular structure of Zr{PhN(CH₂)₃NPh}Cl₂(THF)₂ (**1**). Bond distances (Å): Zr–Cl(1) 2.4785(5), Zr–Cl(2) 2.4565(5), Zr–O(1) 2.321(1), Zr–O(2) 2.302(2). Bond angles (deg): Cl(1)–Zr–Cl(2) 164.00(2), O(1)–Zr–O(2) 79.32(5). Torsion angles (deg): N(1)–Zr–N(2)–C(10) –133.8(2), N(2)–Zr–N(1)–C(4) –127.8(2).

Scheme 1



1 is monomeric and has approximate C₂ symmetry with the C₂ axis lying along the Zr–C(2) vector and bisecting the O(1)–Zr–O(2) angle. The geometry at Zr is distorted octahedral and the weak donor THF ligands are trans to the strong donor amide groups. The Zr–N bond distances (2.082(2), 2.080(2) Å) are normal and the N(1)–Zr–N(2) angle (91.63(6)°) is close to the ideal octahedral value. The six-membered C(1)–N(1)–Zr–N(2)–C(3)–C(2) chelate ring adopts a twist conformation.⁷ The N(1), Zr, N(2), and C(2) atoms are coplanar to within 0.02 Å, and C(1) and C(3) lie 0.79 Å above and below the N(1)–Zr–N(2)–C(2) plane, respectively. This conformation places the two phenyl rings on opposite sides of the N(1)–Zr–N(2)–C(2) plane; the C(4)–N(1)–N(2)–C(10) torsion angle is 145.2°. However, the ¹H NMR spectrum of **1** contains two methylene resonances for the diamide ligand in a 2:1 intensity ratio down to –105 °C (THF-d₈), which implies that ring inversion is fast on the NMR scale in solution.

(6) X-ray data for **1**: tetragonal, P4₂/n, a = b = 24.977(1) Å, c = 7.8479(4) Å, V = 4895.8(4) Å³, Z = 8, T = 173(2) K, D_{calc} = 1.440 g/cm³; R1 = 0.0248, wR2 = 0.0708 for 5002 independent reflections with I > 2σ(I); GOF on F² = 0.997.

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(8) In contrast, the chelate rings in 4- and 5-coordinate Zr(IV) and Ti(IV) propylene–diamide complexes containing bulky aryl or silyl N-substituents adopt boat conformations. (a) Scollard, J. D.; McConville, D. H.; Vittal, J. J. *Organometallics* **1995**, *14*, 5478. (b) Scollard, J. D.; McConville, D. H.; Payne, N. C.; Vittal, J. J. *Macromolecules* **1996**, *29*, 5241. (c) Lee, C. H.; La, Y.; Park, J. W. *Organometallics* **2000**, *19*, 344.

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(3) The best reported syntheses of *rac*-Me₂Si-bridged zirconocenes that we are aware of are given in ref 2 and the following: (a) Strickler, J. R.; Power, J. M. U.S. Patent 5,847,175, 1998; *Chem. Abstr.* **1998**, *130*, 52581. (b) Rohrmann, J.; Küber, F. U.S. Patent 5,616,747, 1997. (c) Fischer, D.; Schweier, G.; Brintzinger, H. H.; Damrau, H. R. H. European Patent Application 0 745 606 A2, 1996; *Chem. Abstr.* **1996**, *126*, 75069.

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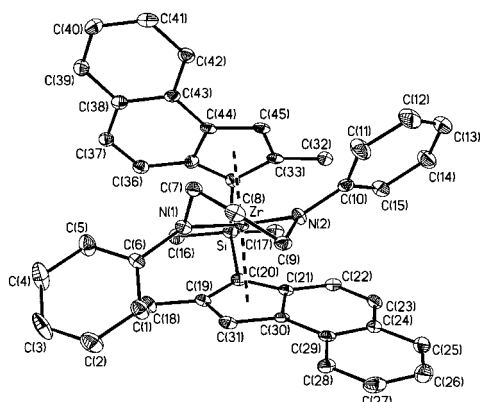


Figure 2. Molecular structure of *rac*-(MBSBI)Zr{PhN(CH₂)₃NPh} (**3c**). Bond distances (Å): Zr–N(1) 2.073(2), Zr–N(2) 2.122(2). Torsion angles (deg): N(1)–Zr–N(2)–C(10) –141.9(3), N(2)–Zr–N(1)–C(6) –131.2(3).

The reaction of **1** with 1 equiv of the lithium *ansa*-bis(indenyl) reagents Li₂[SBI'](Et₂O) **2a–d** (**2a**, SBI' = (1-indenyl)₂SiMe₂ (SBI); **2b**, SBI' = (2-methyl-1-indenyl)₂SiMe₂ (MSBI); **2c**, SBI' = (2-methyl-4,5-benz-1-indenyl)₂SiMe₂ (MBSBI); **2d**, SBI' = (2-methyl-4-phenyl-1-indenyl)₂SiMe₂ (MPSBI)) in Et₂O affords the corresponding *rac*-(SBI')Zr{PhN(CH₂)₃NPh} zirconocenes **3a–d** in >90% NMR yield (Scheme 1). The ¹H NMR spectra of **3a–d** each contain one SiMe₂ resonance, one 2-H (for **3a**) or 2-Me (for **3b–d**) resonance, three NCH₂CH₂CH₂N methylene resonances, and appropriate indenyl resonances consistent with C₂ symmetry. The *meso* isomers of **3a–d** were not detected. Compounds **3c** and **3d** were isolated in pure form as red solids in 90% and 87% yield, respectively.

The molecular structure of **3c** was determined by X-ray crystallography (Figure 2).⁹ The Zr–diamide unit in **3c** is structurally similar to that in **1**. The twist conformation of the chelate ring, the large C(6)–N(1)–N(2)–C(10) torsion angle (142.8°), and the N(1)–Zr–N(2) angle (86.77(9)°) are very similar to the corresponding features in **1**. The Zr–centroid distances (2.342, 2.291 Å) and centroid–Zr–centroid angle (123.1°) are comparable to those in *rac*-(MBSBI)ZrCl₂ (2.247 Å, 127.9°).^{2b}

A reasonable explanation for the high selectivity for *rac*-metallocene products in Scheme 1 is that the twist conformation of the Zr propylene–bisamide chelate ring constrains the two N–Ph groups to lie above and below the N–Zr–N plane, which accommodates the *rac*-metallocene structure but sterically disfavors the *meso* structure (and the transition state and η⁵,η¹-bis(indenyl) intermediate leading thereto).¹⁰ For comparison, the reaction of **2c** with Zr(NMePh)₂Cl₂(THF)₂, the *nonchelated* analogue of **1**, yields a 1/1 mixture of *rac*- and *meso*-(MBSBI)-Zr(NMePh)₂ along with 20% of the dinuclear species (MBSBI)-{Zr(NMePh)₂Cl₂}₂.¹¹ X-ray crystallographic analyses show that the Zr(NMePh)₂ units in Zr(NMePh)₂Cl₂(THF)₂ and *rac*-(MBSBI)Zr(NMePh)₂ (Figure 3a) are structurally similar to the Zr{PhN(CH₂)₃NPh} units in **1** and **3c**, with approximate C₂ symmetry, large C(Ph)–N–N–C(Ph) torsion angles (155.5° and 152.8°, respectively), and placement of the two N-phenyl groups on opposite sides of the N–Zr–N plane. However, *meso*-(MBSBI)Zr(NMePh)₂ can form because the nonchelated Zr–NMePh ligands can rotate to relieve steric crowding between the N-phenyl and indenyl groups on the crowded side of the metallocene, as illustrated in Figure 3b. Similarly, the reaction

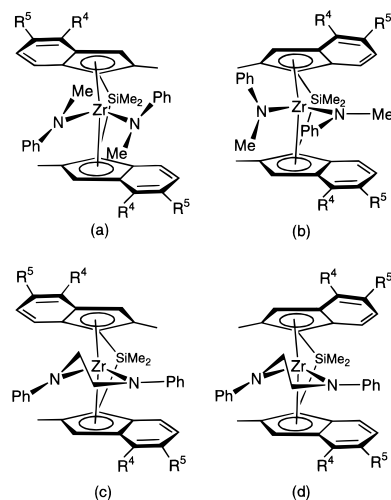


Figure 3. Schematic drawings of the molecular structures of *rac*- and *meso*-(MBSBI)Zr(NMePh)₂ (a, b) and *rac*- and *meso*-(MBSBI)Zr(PhCH₂CH₂NPh) (c, d) based on X-ray crystallographic analyses (R⁴ and R⁵ = benzo).

of **2c** with the 0.5 equiv of the ethylene–diamide complex {Zr(PhNCH₂CH₂NPh)Cl(THF)}₂(μ-Cl)₂ yields a 2/1 mixture of *rac*- and *meso*-(MBSBI)Zr(PhNCH₂CH₂NPh).¹¹ X-ray crystallographic studies show that the ZrNCH₂CH₂N chelate rings in *rac*- and *meso*-(MBSBI)Zr(PhNCH₂CH₂NPh) (Figure 3c,d) adopt envelope conformations in which one N–Ph group lies in the N–Zr–N plane, which allows the *meso* isomer to form.

We previously reported that *rac*-(SBI)Zr(NMe₂)₂ and *rac*-(EBI)-Zr(NMe₂)₂ (EBI = 1,2-ethylenebis(indenyl)) are quantitatively converted to *rac*-(SBI)ZrCl₂ (**4a**) and *rac*-(EBI)ZrCl₂ by reaction with Me₃SiCl.⁴ Similarly, **3a** is cleanly converted to **4a** (100% NMR) by reaction with Me₃SiCl in CD₂Cl₂ at 60 °C (sealed tube, Scheme 1). In contrast, no reaction is observed between **3d** and Me₃SiCl in CD₂Cl₂ (100 °C, 30 h, sealed tube). However, **3b–d** react cleanly with HCl in Et₂O or toluene at –78 °C to afford the corresponding *rac* zirconocene dichlorides **4b–d** in high yield (Scheme 1). *rac*-(MBSBI)ZrCl₂ (**4c**) was isolated in 70% yield (vs **1**) by initial generation of **3c** from **1** and **2c**, filtration to remove the LiCl coproduct, treatment with HCl at –78 °C, removal of the solvent, and washing with benzene to remove the PhNH(CH₂)₃NHPh coproduct. Dichlorides **4b** and **4d** were isolated in 76% and 51% yield, respectively (vs ZrCl₄), by in situ generation of **1** from ZrCl₄ and Li₂[PhN(CH₂)₃NPh], treatment with the appropriate Li₂[SBI'](Et₂O) reagent, filtration to remove the LiCl coproduct, treatment with HCl at –78 °C, and filtration. The lower isolated yield for **4d** is due to its high solubility.

These results show that reaction of the easily accessible propylene–diamide complex Zr{PhN(CH₂)₃NPh}Cl₂(THF)₂ (**1**) with Li₂[SBI'](Et₂O) reagents provides a general, high-yield, stereoselective route to *rac*-(SBI')Zr{PhN(CH₂)₃NPh} complexes, including those with 2-Me substituents. These zirconocene–diamide complexes, which can be isolated or used in situ, can be converted to the corresponding *rac*-(SBI')ZrCl₂ complexes by reaction with Me₃SiCl (for **3a**) or HCl (for **3b–d**). The conformational properties of the PhN(CH₂)₃NPh²⁻ ligand are the key to the stereoselectivity in these reactions and this method should be applicable to a wide variety of *ansa*-metallocenes. Work is in progress to extend this approach to the enantioselective synthesis of *ansa*-metallocenes using chiral diamide ligands.

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Supporting Information Available: Synthetic procedures, characterization data for new compounds, and details of the X-ray structure determinations of **1** and **3c** (PDF). This material is available free of charge via the Internet at <http://pubs.acs.org>.

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(9) X-ray data for **3c**: triclinic, *P* $\bar{1}$, *a* = 10.3355(6) Å, *b* = 12.1037(7) Å, *c* = 14.8777(8) Å, α = 93.503(1)°, β = 97.219(1)°, γ = 107.125(1)°, *V* = 1755.1(2) Å³, *Z* = 2, *T* = 173(2) K, *D*_{calc} = 1.382 g/cm³; *R*₁ = 0.0453, *wR*₂ = 0.0751 for 7121 independent reflections with *I* > 2σ(*I*); GOF on *F*² = 1.010.

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